AREMCO NEWS

Aremco-Bond[™] 586 High Temp Resistor Potting Compound Now Available *August* 23, 2016

Summary

Ceramacasttm586, a new high temperature ceramic potting cement developed by Aremco Products, Inc., is a zirconium-silicate based, phosphate-bonded, chemically-setting ceramic compound ideal for bonding and potting high temperature electrical components including power resistors, infrared heaters, cartridge heaters, gas igniters, halogen lamps, and temperature sensors for applications to $2800^{\circ}F(1535^{\circ}C)$.



Features

Ceramacasttm 586 exhibits exceptional electrical and mechanical properties. The dielectric strength and volume resistivity are 125 volts/mil and 10^9 ohm-cm, respectively. The compressive strength is 8,000 psi and the coefficient of thermal expansion (CTE) is 2.7(4.9) ppm/°F(°C).

Ceramacasttm586 is supplied as a powder and is mixed with water to a paste-like consistency in a ratio of 100 parts powder to 13-15 parts water by weight. It is easily dispensed through pneumatic dispensing equipment and it provides a one-hour pot life and hardening time of 6-8 hours. A full cure is achieved by step curing for 1-2 hours each at 200°F and 350°F, respectively, or setting at room temperature for 24 hours. Cured product exhibits a porosity of less than 2% and zero shrinkage. At 1000°F, the shrink rate is less than 0.3%.

Ceramacasttm 586 is supplied from stock in quart, gallon and five gallon pails. It is one of a series of Ceramacasttm products that have been developed for ultra high temperature electrical assembly applications.

Please contact Aremco's Technical Sales Department for more information about this advanced adhesive.

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